

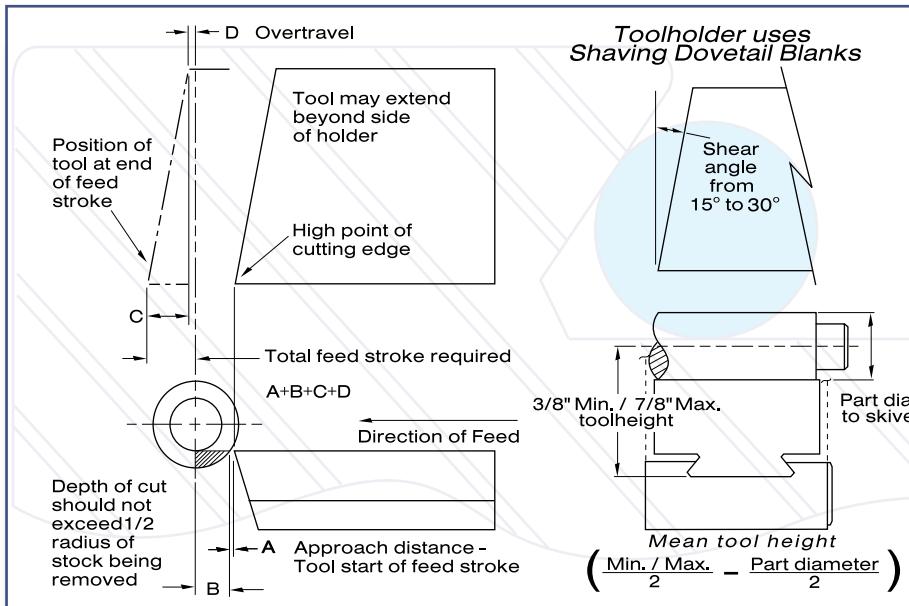
Order direct from the manufacturer

Order: **586-465-5000**

Fax: **586-465-3030**

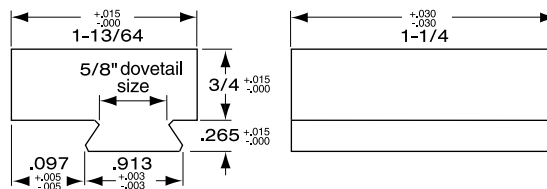
e-mail: direct@slatertools.com

SKIVING



SHAVING DOVETAIL BLANKS

- M-42**
SDB-0433
- T 15**
SDB-0733
- 76 PM**
SDB-0933

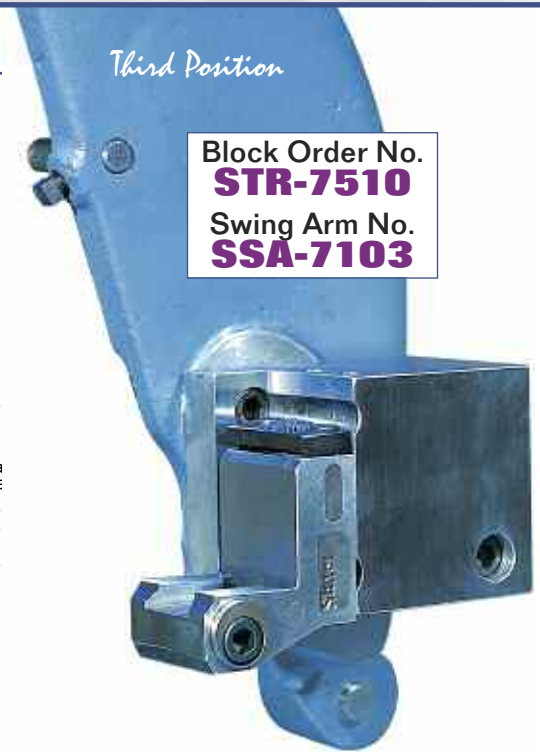


Front rake angle for a high speed steel tool -
Start with a 20° angle for steels (Max. 30°).
Start with a 15° angle for non-ferrous materials (Max. 25°).
Feed rates start at double form tool feed rate.

Front rake angle for a carbide tool -
Start with a 10° angle for steels (Max. 30°).
Start with a 15° angle for non-ferrous (Max. 25°).
Feed rates start at triple form tool feed rate.

Third Position

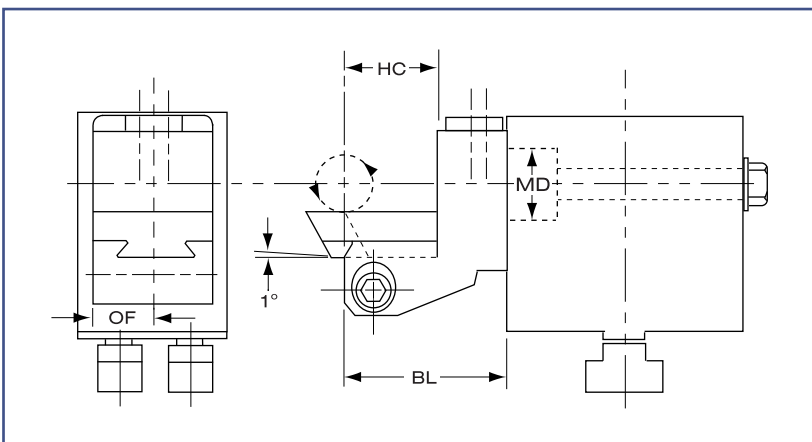
Block Order No.
STR-7510
Swing Arm No.
SSA-7103



For Use In Fourth "D" Position
Block Order No.
STR-7610
Vertical Slide No.
SVS-7340

Skiving Dovetail Tool Holder

Shank Type



Block Order No. **STR-7110**
First "A" and Second "B" Positions



Order Number	SDH-0110
Max. Capacity	7/8
Min. Capacity	3/8
(MD) Mounting Diameter	1
(BL) Body Length	1-7/8
(DT) Dovetail Size	5/8
(HC) Holder Clearance	1
(OF) Offset	3/4

Skiving dovetail holders are used with dovetail tooling to obtain exceptionally smooth finishes.



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