

INTERNAL DOUBLE HEX

.315 Shank Diameter

1.75 Overall Length

Nominal Size	B	DBL. HEX ORDER#
1/4	.253	342-253
9/32	.284	342-284
5/16	.316	342-316
11/32	.347	342-347
3/8	.379	342-379
13/32	.410	342-410
7/16	.442	342-442
15/32	.473	342-473
1/2	.505	342-505

.500 Shank Diameter

1.75 Overall Length

1/4	.253	502-253
9/32	.284	502-284
5/16	.316	502-316
11/32	.347	502-347
3/8	.379	502-379
13/32	.410	502-410
7/16	.442	502-442
15/32	.473	502-473
1/2	.505	502-505
17/32	.536	502-536
9/16	.568	502-568
19/32	.599	502-599
5/8	.631	502-631
21/32	.662	502-662
11/16	.694	502-694
23/32	.725	502-725

.500 Shank Diameter

2.25 Overall Length

1/4	.253	542-253
9/32	.284	542-284
5/16	.316	542-316
11/32	.347	542-347
3/8	.379	542-379
13/32	.410	542-410
7/16	.442	542-442
15/32	.473	542-473
1/2	.505	542-505
17/32	.536	542-536
9/16	.568	542-568
19/32	.599	542-599
5/8	.631	542-631
21/32	.662	542-662
11/16	.694	542-694
23/32	.725	542-725
3/4	.757	542-757

.750 Shank Diameter

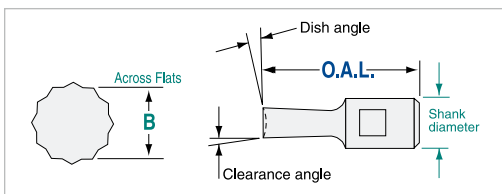
2.75 Overall Length

13/32	.410	702-410
7/16	.442	702-442
15/32	.473	702-473
1/2	.505	702-505
17/32	.536	702-536
9/16	.568	702-568
19/32	.599	702-599
5/8	.631	702-631
21/32	.662	702-662
11/16	.694	702-694
23/32	.725	702-725
3/4	.757	702-757
25/32	.789	702-789
13/16	.821	702-821
27/32	.853	702-853
7/8	.885	702-885
29/32	.919	702-919
15/16	.953	702-953
31/32	.986	702-986
1	1.020	702-1.020

.750 Shank Diameter

3.62 Overall Length

1/2	.505	782-505
17/32	.536	782-536
9/16	.568	782-568
19/32	.599	782-599
5/8	.631	782-631
21/32	.662	782-662
11/16	.694	782-694
23/32	.725	782-725
3/4	.757	782-757
25/32	.789	782-789
13/16	.821	782-821
27/32	.853	782-853
7/8	.885	782-885
29/32	.919	782-919
15/16	.953	782-953
31/32	.986	782-986
1	1.020	782-1.020



Additional sizes are available from stock for immediate delivery. Made to order configurations quoted, allow 5-7 working days upon approval.

.315 Shank Diameter

1.75 Overall Length

Nominal Size	B	DBL. HEX ORDER#
6mm	.240	342-240
7mm	.279	342-279
8mm	.320	342-320
9mm	.358	342-358
10mm	.399	342-399
11mm	.437	342-437
12mm	.478	342-478

.500 Shank Diameter

1.75 Overall Length

6mm	.240	502-240
7mm	.279	502-279
8mm	.320	502-320
9mm	.358	502-358
10mm	.399	502-399
11mm	.437	502-437
12mm	.478	502-478
13mm	.517	502-517
14mm	.557	502-557
15mm	.597	502-597
16mm	.636	502-636
17mm	.678	502-678
18mm	.715	502-715
19mm	.758	502-758

.500 Shank Diameter

2.25 Overall Length

6mm	.240	542-240
7mm	.279	542-279
8mm	.320	542-320
9mm	.358	542-358
10mm	.399	542-399
11mm	.437	542-437
12mm	.478	542-478
13mm	.517	542-517
14mm	.557	542-557
15mm	.597	542-597
16mm	.636	542-636
17mm	.678	542-678
18mm	.715	542-715
19mm	.758	542-758

.750 Shank Diameter

2.75 Overall Length

10mm	.399	702-399
11mm	.437	702-437
12mm	.478	702-478
13mm	.517	702-517
14mm	.557	702-557
15mm	.597	702-597
16mm	.636	702-636
17mm	.678	702-678
18mm	.715	702-715
19mm	.758	702-758
20mm	.795	702-795
21mm	.836	702-836
22mm	.879	702-879
23mm	.916	702-916
24mm	.957	702-957
25mm	.994	702-994
26mm	1.034	702-1.034

.750 Shank Diameter

3.62 Overall Length

13mm	.517	782-517
14mm	.557	782-557
15mm	.597	782-597
16mm	.636	782-636
17mm	.678	782-678
18mm	.715	782-715
19mm	.758	782-758
20mm	.795	782-795
21mm	.836	782-836
22mm	.879	782-879
23mm	.916	782-916
24mm	.957	782-957
25mm	.994	782-994
26mm	1.034	782-1.034

Broach Tool Materials Available: **M-2 H.S.S.** (standard) or **P-M4 H.S.S.** (Premium)

Broach Tool Coatings Available: **Titanium Nitride (TiN)** or **Titanium Carbonitride (TiCN)**