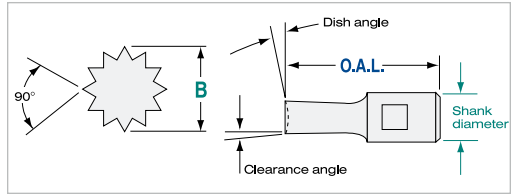


INTERNAL SERRATION

.750 Shank Diameter 2.75 Overall Length

Nominal Size	No. of Teeth	B	SERRATION ORDER#
5/16	11	.3165	703-3165
	15	.3165	705-3165
	19	.3165	707-3165
11/32	12	.3480	703-3480
	16	.3480	705-3480
	21	.3480	707-3480
3/8	14	.3790	703-3790
	18	.3790	705-3790
	23	.3790	707-3790
13/32	15	.4100	703-4100
	19	.4100	705-4100
	24	.4100	707-4100
7/16	16	.4415	703-4415
	21	.4415	705-4415
	26	.4415	707-4415
15/32	17	.4730	703-4730
	22	.4730	705-4730
	28	.4730	707-4730
1/2	18	.5040	703-5040
	24	.5040	705-5040
	30	.5040	707-5040
17/32	19	.5350	703-5350
	25	.5350	705-5350
	32	.5350	707-5350
9/16	20	.5665	703-5665
	27	.5665	705-5665
	34	.5665	707-5665
19/32	21	.5980	703-5980
	28	.5980	705-5980
	36	.5980	707-5980
5/8	23	.6290	703-6290
	30	.6290	705-6290
	38	.6290	707-6290
21/32	24	.6600	703-6600
	31	.6600	705-6600
	39	.6600	707-6600
11/16	25	.6915	703-6915
	33	.6915	705-6915
	41	.6915	707-6915
23/32	26	.7230	703-7230
	35	.7230	705-7230
	43	.7230	707-7230
3/4	27	.7540	703-7540
	36	.7540	705-7540
	45	.7540	707-7540
25/32	28	.7850	703-7850
	38	.7850	705-7850
	47	.7850	707-7850
13/16	29	.8165	703-8165
	39	.8165	705-8165
	49	.8165	707-8165
27/32	30	.8480	703-8480
	41	.8480	705-8480
	51	.8480	707-8480
7/8	32	.8790	703-8790
	42	.8790	705-8790
	53	.8790	707-8790
29/32	33	.9100	703-9100
	44	.9100	705-9100
	54	.9100	707-9100
15/16	34	.9415	703-9415
	45	.9415	705-9415
	56	.9415	707-9415
31/32	35	.9730	703-9730
	47	.9730	705-9730
	58	.9730	707-9730
1	36	1.0040	703-1.004
	48	1.0040	705-1.004
	60	1.0040	707-1.004



Specials

• Serration/Spline/Spur/Involute •

Quotation forms available (page 21-23)

.750 Shank Diameter 3.62 Overall Length

Nominal Size	No. of Teeth	B	SERRATION ORDER#
1/2	18	.5040	783-5040
	24	.5040	785-5040
	30	.5040	787-5040
17/32	19	.5350	783-5350
	25	.5350	785-5350
	32	.5350	787-5350
9/16	20	.5665	783-5665
	27	.5665	785-5665
	34	.5665	787-5665
19/32	21	.5980	783-5980
	28	.5980	785-5980
	36	.5980	787-5980
5/8	23	.6290	783-6290
	30	.6290	785-6290
	38	.6290	787-6290
21/32	24	.6600	783-6600
	31	.6600	785-6600
	39	.6600	787-6600
11/16	25	.6915	783-6915
	33	.6915	785-6915
	41	.6915	787-6915
23/32	26	.7230	783-7230
	35	.7230	785-7230
	43	.7230	787-7230
3/4	27	.7540	783-7540
	36	.7540	785-7540
	45	.7540	787-7540
25/32	28	.7850	783-7850
	38	.7850	785-7850
	47	.7850	787-7850
13/16	29	.8165	783-8165
	39	.8165	785-8165
	49	.8165	787-8165
27/32	30	.8480	783-8480
	41	.8480	785-8480
	51	.8480	787-8480
7/8	32	.8790	783-8790
	42	.8790	785-8790
	53	.8790	787-8790
29/32	33	.9100	783-9100
	44	.9100	785-9100
	54	.9100	787-9100
15/16	34	.9415	783-9415
	45	.9415	785-9415
	56	.9415	787-9415
31/32	35	.9730	783-9730
	47	.9730	785-9730
	58	.9730	787-9730
1	36	1.0040	783-1.004
	48	1.0040	785-1.004
	60	1.0040	787-1.004

Broach Tool Materials Available: **M-2 H.S.S.** (standard) or **P-M4 H.S.S.** (Premium)

Broach Tool Coatings Available: **Titanium Nitride(TiN)** or **Titanium Carbonitride (TiCN)**

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