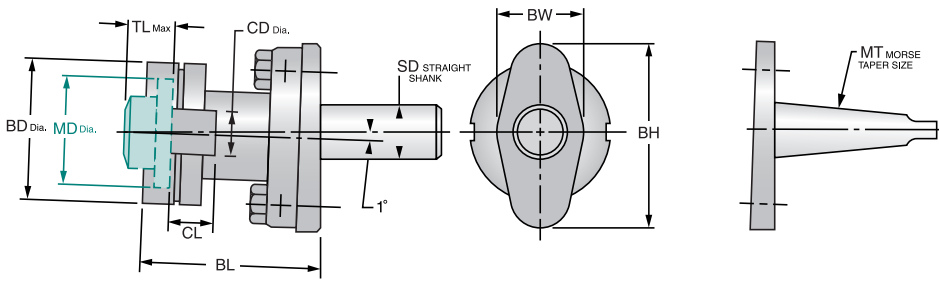


EXTERNAL ROTARY BROACHING TOOL HOLDERS



Swiss Type

Broaching Capacity **.125-.250**

STRAIGHT SHANK

MD	TL	BD	BL	BW	BH	CL	CD	Shank Dia. (SD)	Order #
.9448	1.00	1.62	2.16	1.12	2.28	.56	.31	.625	7700-1
.9448	1.00	1.62	2.16	1.12	2.28	.56	.31	.750	7700-2
.9448	1.00	1.62	2.16	1.12	2.28	.56	.31	12mm	7700-12
.9448	1.00	1.62	2.16	1.12	2.28	.56	.31	16mm	7700-16

MORSE TAPER

.9448	1.00	1.62	2.16	1.12	2.28	.56	.31	#2 (MT)	7700-52
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Larger Capacity Swiss Type

Broaching Capacity **.125-.375**

STRAIGHT SHANK

MD	TL	BD	BL	BW	BH	CL	CD	Shank Dia. (SD)	Order #
.9448	1.00	1.62	2.47	1.25	2.56	.69	.50	.625	1770-1
.9448	1.00	1.62	2.47	1.25	2.56	.69	.50	.750	1770-2
.9448	1.00	1.62	2.47	1.25	2.56	.69	.50	16mm	1770-16

MORSE TAPER

.9448	1.00	1.62	2.47	1.25	2.56	.69	.50	#2 (MT)	1770-52
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Standard Type

Broaching Capacity **.250-.625**

STRAIGHT SHANK

MD	TL	BD	BL	BW	BH	CL	CD	Shank Dia. (SD)	Order #
1.5748	1.50	2.25	2.69	2.69	3.25	.69	.50	.750	3770-1
1.5748	1.50	2.25	2.69	2.69	3.25	.69	.50	1.00	3770-2
1.5748	1.50	2.25	2.69	2.69	3.25	.69	.50	1.25	3770-3
1.5748	1.50	2.25	2.69	2.69	3.25	.69	.50	1.50	3770-4

MORSE TAPER

MD	TL	BD	BL	BW	BH	CL	CD	Morse Taper (MT)	Order #
1.5748	1.50	2.25	2.69	2.69	3.25	.69	.50	#2	3770-52
1.5748	1.50	2.25	2.69	2.69	3.25	.69	.50	#3	3770-53
1.5748	1.50	2.25	2.69	2.69	3.25	.69	.50	#4	3770-54

Heavy Duty

Broaching Capacity **.625-1.00**

STRAIGHT SHANK

MD	TL	BD	BL	BW	BH	CL	CD	Shank Dia. (SD)	Order #
1.5748	1.50	2.62	3.90	2.62	4.38	1.25	.75	1.00	7770-1
1.5748	1.50	2.62	3.90	2.62	4.38	1.25	.75	1.25	7770-2
1.5748	1.50	2.62	3.90	2.62	4.38	1.25	.75	1.50	7770-3
1.5748	1.50	2.62	3.90	2.62	4.38	1.25	.75	1.75	7770-4
1.5748	1.50	2.62	3.90	2.62	4.38	1.25	.75	2.00	7770-5

MORSE TAPER

MD	TL	BD	BL	BW	BH	CL	CD	Morse Taper (MT)	Order #
1.5748	1.50	2.62	3.90	2.62	4.38	1.25	.75	#3	7770-53
1.5748	1.50	2.62	3.90	2.62	4.38	1.25	.75	#4	7770-54
1.5748	1.50	2.62	3.90	2.62	4.38	1.25	.75	#5	7770-55

Large Form

Broaching Capacity **.875-1.50**

STRAIGHT SHANK

MD	TL	BD	BL	BW	BH	CL	CD	Shank Dia. (SD)	Order #
2.3125	1.75	3.12	3.95	2.62	4.38	1.25	.75	1.00	7773-1
2.3125	1.75	3.12	3.95	2.62	4.38	1.25	.75	1.25	7773-2
2.3125	1.75	3.12	3.95	2.62	4.38	1.25	.75	1.50	7773-3
2.3125	1.75	3.12	3.95	2.62	4.38	1.25	.75	1.75	7773-4
2.3125	1.75	3.12	3.95	2.62	4.38	1.25	.75	2.00	7773-5

MORSE TAPER

MD	TL	BD	BL	BW	BH	CL	CD	Morse Taper (MT)	Order #
2.3125	1.75	3.12	3.95	2.62	4.38	1.25	.75	#3	7773-53
2.3125	1.75	3.12	3.95	2.62	4.38	1.25	.75	#4	7773-54
2.3125	1.75	3.12	3.95	2.62	4.38	1.25	.75	#5	7773-55