



**Broach Tool Blank Material Available:**  
M-2 H.S.S. (standard) • Powered Metal (PM4) (premium)

### .9448 Mounting Diameter

C	X	Y	Z	BLANK ORDER#
.50	.75	.44	.09	1001-2
.62	.75	.44	.09	1001-4
.75	.75	.44	.09	1001-6
1.00	.75	.44	.09	1001-8

### 1.5748 Mounting Diameter

.75	1.40	.75	.12	1002-2
1.00	1.40	.75	.12	1002-4
1.25	1.40	.75	.12	1002-6
1.50	1.40	.75	.12	1002-8

### 2.3125 Mounting Diameter

1.00	2.06	1.38	.50	1003-2
1.25	2.06	1.38	.50	1003-4
1.50	2.06	1.38	.50	1003-6
1.75	2.06	1.38	.50	1003-8

Available From Stock - Wire Ready!



Nominal Size	No. of Teeth	B	.50 Overall Length SERRATION ORDER#
5/16	11	.3085	1131-3085
	15	.3085	1151-3085
	19	.3085	1171-3085
11/32	12	.3400	1131-3400
	16	.3400	1151-3400
	21	.3400	1171-3400
3/8	14	.3710	1131-3710
	18	.3710	1151-3710
	23	.3710	1171-3710

Nominal Size	No. of Teeth	B	1.00 Overall Length SERRATION ORDER#
5/16	11	.3085	1831-3085
	15	.3085	1851-3085
	19	.3085	1871-3085
11/32	12	.3400	1831-3400
	16	.3400	1851-3400
	21	.3400	1871-3400
3/8	14	.3710	1831-3710
	18	.3710	1851-3710
	23	.3710	1871-3710

Nominal Size	No. of Teeth	B	.75 Overall Length SERRATION ORDER#
5/16	11	.3085	1232-3085
	15	.3085	1252-3085
	19	.3085	1272-3085
11/32	12	.3400	1232-3400
	16	.3400	1252-3400
	21	.3400	1272-3400
3/8	14	.3710	1232-3710
	18	.3710	1252-3710
	23	.3710	1272-3710
13/32	15	.4020	1232-4020
	19	.4020	1252-4020
	24	.4020	1272-4020
7/16	16	.4335	1232-4335
	21	.4335	1252-4335
	26	.4335	1272-4335
15/32	17	.4650	1232-4650
	22	.4650	1252-4650
	28	.4650	1272-4650
1/2	18	.4960	1232-4960
	24	.4960	1252-4960
	30	.4960	1272-4960
17/32	19	.5270	1232-5270
	25	.5270	1252-5270
	32	.5270	1272-5270
9/16	20	.5585	1232-5585
	27	.5585	1252-5585
	34	.5585	1272-5585
19/32	21	.5900	1232-5900
	28	.5900	1252-5900
	36	.5900	1272-5900
5/8	23	.6210	1232-6210
	30	.6210	1252-6210
	38	.6210	1272-6210
21/32	24	.6520	1232-6520
	31	.6520	1252-6520
	39	.6520	1272-6520
11/16	25	.6835	1232-6835
	33	.6835	1252-6835
	41	.6835	1272-6835
23/32	26	.7150	1232-7150
	35	.7150	1252-7150
	43	.7150	1272-7150
3/4	27	.7460	1232-7460
	36	.7460	1252-7460
	45	.7460	1272-7460
25/32	28	.7770	1232-7770
	38	.7770	1252-7770
	47	.7770	1272-7770
13/16	29	.8085	1232-8085
	39	.8085	1252-8085
	49	.8085	1272-8085
27/32	30	.8400	1232-8400
	41	.8400	1252-8400
	51	.8400	1272-8400
7/8	32	.8710	1232-8710
	42	.8710	1252-8710
	53	.8710	1272-8710