

**ADDITIONAL SERRATION SIZES**  
**available from stock for immediate delivery.**  
 Made to order configurations, 5-7 working days.

### 1.5748 Mounting Diameter 1.50 Overall Length

Nominal Size	No. of Teeth	B	SERRATION ORDER#
5/16	11	.3085	1832-3085
	15	.3085	1852-3085
	19	.3085	1872-3085
11/32	12	.3400	1832-3400
	16	.3400	1852-3400
	21	.3400	1872-3400
3/8	14	.3710	1832-3710
	18	.3710	1852-3710
	23	.3710	1872-3710
13/32	15	.4020	1832-4020
	19	.4020	1852-4020
	24	.4020	1872-4020
7/16	16	.4335	1832-4335
	21	.4335	1852-4335
	26	.4335	1872-4335
15/32	17	.4650	1832-4650
	22	.4650	1852-4650
	28	.4650	1872-4650
1/2	18	.4960	1832-4960
	24	.4960	1852-4960
	30	.4960	1872-4960
17/32	19	.5270	1832-5270
	25	.5270	1852-5270
	32	.5270	1872-5270
9/16	20	.5585	1832-5585
	27	.5585	1852-5585
	34	.5585	1872-5585
19/32	21	.5900	1832-5900
	28	.5900	1852-5900
	36	.5900	1872-5900
5/8	23	.6210	1832-6210
	30	.6210	1852-6210
	38	.6210	1872-6210
21/32	24	.6520	1832-6520
	31	.6520	1852-6520
	39	.6520	1872-6520
11/16	25	.6835	1832-6835
	33	.6835	1852-6835
	41	.6835	1872-6835
23/32	26	.7150	1832-7150
	35	.7150	1852-7150
	43	.7150	1872-7150
3/4	27	.7460	1832-7460
	36	.7460	1852-7460
	45	.7460	1872-7460



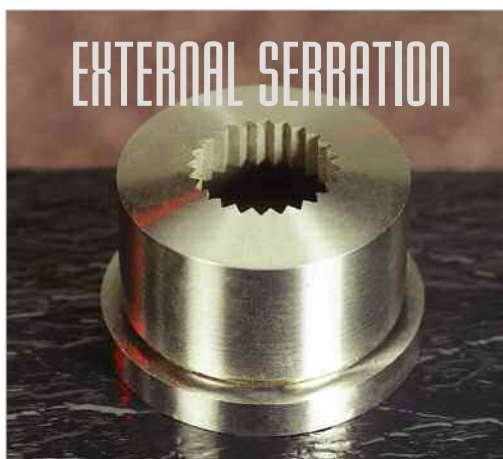
Actually broached with Slater Tools Rotary Broaching.

### 2.3125 Mounting Diameter 1.00 Overall Length

Nominal Size	No. of Teeth	B	SERRATION ORDER#
3/4	27	.7460	1233-7460
	36	.7460	1253-7460
	45	.7460	1273-7460
25/32	28	.7770	1233-7770
	38	.7770	1253-7770
	47	.7770	1273-7770
13/16	29	.8085	1233-8085
	39	.8085	1253-8085
	49	.8085	1273-8085
27/32	30	.8400	1233-8400
	41	.8400	1253-8400
	51	.8400	1273-8400
7/8	32	.8710	1233-8710
	42	.8710	1253-8710
	53	.8710	1273-8710
29/32	33	.9020	1233-9020
	44	.9020	1253-9020
	54	.9020	1273-9020
15/16	34	.9335	1233-9335
	45	.9335	1253-9335
	56	.9335	1273-9335
31/32	35	.9650	1233-9650
	47	.9650	1253-9650
	58	.9650	1273-9650
1	36	.9960	1233-9960
	48	.9960	1253-9960
	60	.9960	1273-9960

### 2.3125 Mounting Diameter 1.75 Overall Length

Nominal Size	No. of Teeth	B	SERRATION ORDER#
3/4	27	.7460	1833-7460
	36	.7460	1853-7460
	45	.7460	1873-7460
25/32	28	.7770	1833-7770
	38	.7770	1853-7770
	47	.7770	1873-7770
13/16	29	.8085	1833-8085
	39	.8085	1853-8085
	49	.8085	1873-8085
27/32	30	.8400	1833-8400
	41	.8400	1853-8400
	51	.8400	1873-8400
7/8	32	.8710	1833-8710
	42	.8710	1853-8710
	53	.8710	1873-8710
29/32	33	.9020	1833-9020
	44	.9020	1853-9020
	54	.9020	1873-9020
15/16	34	.9335	1833-9335
	45	.9335	1853-9335
	56	.9335	1873-9335
31/32	35	.9650	1833-9650
	47	.9650	1853-9650
	58	.9650	1873-9650
1	36	.9960	1833-9960
	48	.9960	1853-9960
	60	.9960	1873-9960



Broach Tool Materials Available: **M-2 H.S.S.** (standard) or **P-M4 H.S.S.** (Premium)

Broach Tool Coatings Available: **Titanium Nitride (TiN)** or **Titanium Carbonitride (TiCN)**

**Order: 586-465-5000 • Fax: 586-465-3030**



www.SlaterTools.com • direct@slatertools.com

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