

# ACME INTERNAL

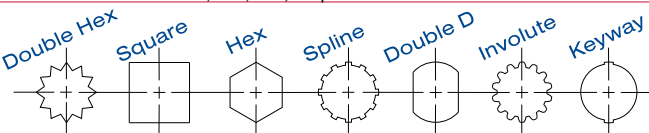
| ORDER#    | Machine Types  | Broach Shank Dia. |
|-----------|--|-------------------|
| BRA-11106 | 5/8 RA6 Flat Base  | .500              |
| BRA-11116 | 9/16 RA6, 9/16 RAN6, 1" RA6, 1" RAN6 Flat Base   | .500              |
| BRA-11126 | 1-1/4 RA6, RB6 Flat Base   | .500              |
| BRA-11136 | 1-5/8 RA6, 1-5/8 RB6, 2" RAS6, 2" RB6 Flat Base  | .500              |
| BRA-11146 | 2-5/8 RB6 Flat Base  | .500              |
| BRA-11208 | 3/4 RA8 Flat Base  | .500              |
| BRA-11218 | 1-1/4 RB8, 1-5/8 RBN8 Flat Base  | .500              |
| BRA-11228 | 1-5/8 RA8, RB8, 2" RB8 Flat Base   | .500              |
| BRA-11238 | 2-1/4 RA8, RB8, 2-5/8 RA8, RB8 Flat Base   | .500              |
| BRA-12017 | 7/8, 1" RA4, R4, 9/16, 1" RA6 Angular Base   | .500              |
| BRA-12027 | 1-3/8, 1-5/8 R4, RA4, 1-5/8 RB4, 2" RAS4, 1" RAS6, R6, 1-1/4 R6, RA6, 1-5/8 R6 Angular Base      | .500              |
| BRA-12057 | 2-5/8, 3", 3-5/16, 3-1/2 R4, 2", 2-1/4, 2-5/8 R6, RA6 Angular Base                               | .500              |
| BRA-11416 | 9/16 RA6, RAN6, 1" RA6, RAN6 Flat Base   | .750              |
| BRA-11426 | 1-1/4 RA6, RB6 Flat Base   | .750              |
| BRA-11436 | 1-5/8 RA6, RB6, 2" RB6, RAS6 Flat Base   | .750              |
| BRA-11446 | 2-5/8 RB6 Flat Base  | .750              |
| BRA-11508 | 3/4 RA8 Flat Base  | .750              |
| BRA-11518 | 1-1/4 RB8, 1-5/8 RBN8 Flat Base  | .750              |
| BRA-11528 | 1-5/8 RA8, RB8, 2" RB8 Flat Base   | .750              |
| BRA-11538 | 2-1/4 RA8, RB8, 2-5/8 RA8, RB8 Flat Base   | .750              |
| BRA-12327 | 1-3/8, 1-5/8 R4, RA4, 1-5/8 RB4 & 2" RAS4, 1" RAS6, 1", 1-1/4, 1-5/8 R6 & 1-1/4 RA6 Angular Base | .750              |
| BRA-12357 | 2-5/8, 3", 3-5/16, 3-1/2 R4, 2", 2-1/4, 2-5/8 R6, RA6 Angular Base                               | .750              |

| EXTERNAL  |   | Broach Mounting Dia. |
|-----------|---|----------------------|
| BRA-13106 | 5/8 RA6 Flat Base   | .9448                |
| BRA-13116 | 9/16 RA6, RAN6, 1" RA6, RAN6 Flat Base  | .9448                |
| BRA-13126 | 1-1/4 RA6, RB6 Flat Base  | .9448                |
| BRA-13136 | 1-5/8 RA6, RB6, 2" RAS6, RB6 Flat Base  | .9448                |
| BRA-13146 | 2-5/8 RB6 Flat Base   | .9448                |
| BRA-13208 | 3/4 RA8 Flat Base   | .9448                |
| BRA-13218 | 1-1/4 RB8, 1-5/8 RBN8 Flat Base   | .9448                |
| BRA-13228 | 1-5/8 RA8, RB8, 2" RB8 Flat Base  | .9448                |
| BRA-13238 | 2-1/4 RA8, RB8, 2-5/8 RA8, RB8 Flat Base  | .9448                |
| BRA-14017 | 7/8, 1" R4, RA4, 9/16, 1" RA6 Angular Base  | .9448                |
| BRA-14027 | 1-3/8, 1-5/8 R4, RA4, 1-5/8 RB4, 2" RAS4, 1" RAS6, R6, 1-1/4 R6, RA6, 1-5/8 R6 Angular Base | .9448                |
| BRA-14057 | 2-5/8, 3", 3-5/16, 3-1/2 R4, 2", 2-1/4, 2-5/8, R6, RA6 Angular Base                         | .9448                |
| BRA-13416 | 9/16, 1" RA6, RAN6 Flat Base  | 1.5748               |
| BRA-13426 | 1-1/4 RA6, RB6 Flat Base  | 1.5748               |
| BRA-13436 | 1-5/8, 2" RA6, RB6 Flat Base  | 1.5748               |
| BRA-13446 | 2-5/8 RB6 Flat Base   | 1.5748               |
| BRA-13508 | 3/4 RA8 Flat Base   | 1.5748               |
| BRA-13518 | 1-1/4 RB6, 1-5/8 RBN8 Flat Base   | 1.5748               |
| BRA-13528 | 1-5/8 RA8, RB8, 2" RB8 Flat Base  | 1.5748               |
| BRA-13538 | 2-1/4 RA8, RB8, 2-5/8 RA8, RB8 Flat Base  | 1.5748               |
| BRA-14327 | 1-3/8, 1-5/8 R4, RA4, 1-5/8 RB4, 2" RAS4, 1" R6, RAS6, 1-1/4, 1-5/8 R6, RA6 Angular Base    | 1.5748               |
| BRA-14357 | 2-5/8, 3", 3-5/16, 3-1/2 R4, 2", 2-1/4, 2-5/8 R6, RA6 Angular Base                          | 1.5748               |

# New Britain

| INTERNAL  |  |                   |
|-----------|--|-------------------|
| ORDER#    | Machine Types                                | Broach Shank Dia. |
| BRA-21116 | Model 51, 60, 61, 6 Spindle Dovetail Base    | .500              |
| BRA-21126 | Model 52, 6 Spindle Dovetail Base            | .500              |
| BRA-21146 | Model 61, 62, 6 Spindle Dovetail Base        | .500              |
| BRA-21166 | Model 601, 6 Spindle Dovetail Base           | .500              |
| BRA-21176 | Model 656, 6 Spindle Dovetail Base           | .500              |
| BRA-21186 | Model C-657, 6 Spindle Dovetail Base         | .500              |
| BRA-21218 | Model 81, 8 Spindle Dovetail Base            | .500              |
| BRA-21228 | Model 82, 8 Spindle Dovetail Base            | .500              |
| BRA-21248 | Model 812, 816, 817, 8 Spindle Dovetail Base | .500              |
| BRA-21416 | Model 51, 60, 61, 6 Spindle Dovetail Base    | .750              |
| BRA-21426 | Model 52, 6 Spindle Dovetail Base            | .750              |
| BRA-21446 | Model 61, 62, 6 Spindle Dovetail Base        | .750              |
| BRA-21466 | Model 601 6 Spindle Dovetail Base            | .750              |
| BRA-21476 | Model 656, 6 Spindle Dovetail Base           | .750              |
| BRA-21486 | Model C-657, 6 Spindle Dovetail Base         | .750              |
| BRA-21518 | Model 81, 8 Spindle Dovetail Base            | .750              |
| BRA-21528 | Model 82, 8 Spindle Dovetail Base            | .750              |
| BRA-21548 | Model 812, 816, 817, 8 Spindle Dovetail Base | .750              |

| EXTERNAL  |  | Broach Mounting Dia. |
|-----------|--|----------------------|
| BRA-23116 | Model 812, 816, 817 8 Spindle Dovetail Base  | .9448                |
| BRA-23126 | Model 52, 6 Spindle Dovetail Base            | .9448                |
| BRA-23146 | Model 61, 62, 6 Spindle Dovetail Base        | .9448                |
| BRA-23166 | Model 601, 6 Spindle Dovetail Base           | .9448                |
| BRA-23176 | Model 656, 6 Spindle Dovetail Base           | .9448                |
| BRA-23186 | Model C-657 6 Spindle Dovetail Base          | .9448                |
| BRA-23218 | Model 81, 8 Spindle Dovetail Base            | .9448                |
| BRA-23228 | Model 82, 8 Spindle Dovetail Base            | .9448                |
| BRA-23248 | Model 812, 816, 817 8 Spindle Dovetail Base  | .9448                |
| BRA-23416 | Model 51, 60, 61, 6 Spindle Dovetail Base    | 1.5748               |
| BRA-23426 | Model 52, 6 Spindle Dovetail Base            | 1.5748               |
| BRA-23446 | Model 61,62, 6 Spindle Dovetail Base         | 1.5748               |
| BRA-23466 | Model 601, 6 Spindle Dovetail Base           | 1.5748               |
| BRA-23476 | Model 656, 6 Spindle Dovetail Base           | 1.5748               |
| BRA-23486 | Model C-657, 6 Spindle Dovetail Base         | 1.5748               |
| BRA-23518 | Model 81, 8 Spindle Dovetail Base            | 1.5748               |
| BRA-23528 | Model 82, 8 Spindle Dovetail Base            | 1.5748               |
| BRA-23548 | Model 812, 816, 817, 8 Spindle Dovetail Base | 1.5748               |



Broach Tool Materials Available: **M-2 H.S.S.** (standard) or **P-M4 H.S.S.** (Premium)  
 Broach Tool Coatings Available: **Titanium Nitride(TiN)** or **Titanium Carbonitride (TiCN)**

Order: 586-465-5000 • Fax: 586-465-3030

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