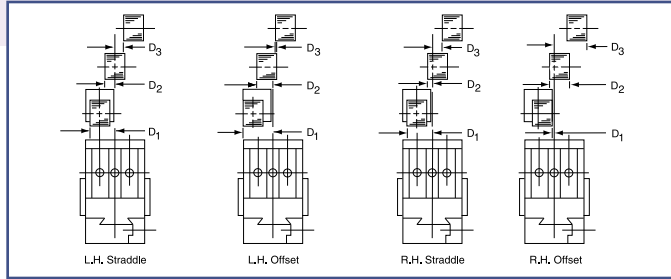


Shaving Roll Position

Universal Usage (Figures shown are for standard design)



Engineering Data

		Holder No. SDT-7120 & SDT-7720	Holder No. SDT-7125 & SDT-7725
L.H. Straddle	D 1	39/64	39/64
	D 2	N/A	N/A
	D 3	7/64	7/64
L.H. Offset	D 1	45/64	45/64
	D 2	N/A	N/A
	D 3	1/64 Right	1/64 Right
R.H. Straddle	D 1	31/64	31/64
	D 2	N/A	N/A
	D 3	15/64	15/64
R.H. Offset	D 1	1/64 Left	1/64 Left
	D 2	N/A	N/A
	D 3	45/64	45/64
Standard Wide	D 1	N/A	N/A
	D 2	3/8	3/8
	D 3	N/A	N/A

Shaving Roller Rests - Standard Design

Small and Large Rolls - Subassemblies

	Left Hand Straddle	Right Hand Straddle	Standard Wide
	Left Hand Straddle Holder Capacity	Right Hand Straddle Holder Capacity	Standard Wide Holder Capacity
	5/8 Dia. x Width	5/8 Dia. x Width	5/8 Dia. x Width
	7/8 Dia. x Width	7/8 Dia. x Width	7/8 Dia. x Width
	Small Rolls Order No. SRR-0010	Small Rolls Order No. SRR-0050	Small Rolls Order No. SRR-0090
	N/A	N/A	N/A
	5/8 x 3/8	5/8 x 3/8	5/8 x 1
	N/A	N/A	N/A
	7/8 x 3/8	7/8 x 3/8	7/8 x 1
	N/A	N/A	N/A



Various styles allow for correct positions per part specifications.

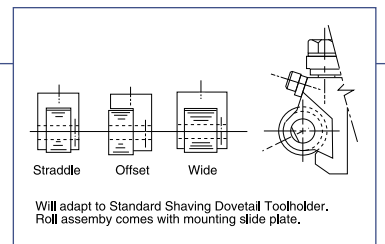
	Left Hand Offset	Right Hand Offset
	Left Hand Offset Holder Capacity	Right Hand Offset Holder Capacity
	5/8 Dia. x Width	5/8 Dia. x Width
	7/8 Dia. x Width	7/8 Dia. x Width
	Small Rolls Order No. SRR-0030	Small Rolls Order No. SRR-0070
	N/A	N/A
	5/8 x 3/8	5/8 x 3/8
	3/4 x 3/8	3/4 x 3/8
	Large Rolls Order No. SRR-0020	Large Rolls Order No. SRR-0060
	N/A	N/A
	5/8 x 3/8	5/8 x 3/8
	3/4 x 3/8	3/4 x 3/8

Shaving Vari-Position Rests

Variable Movement For Standard Design 5/8" and 7/8" Holders
Roll holders can be reversed from left to right hand positioning.

Order No.	Straddle Roll SVR-0010	Offset Roll SVR-0030	Wide Roll SVR-0090
Dia. x Width	5/8 x 3/8	5/8 x 3/8	5/8 x 1

Shaving vari-position rests are used for unlimited positions by sliding the roll assembly into place, then locking.

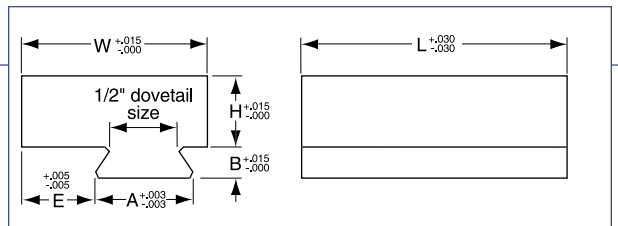


Shaving Dovetail Blanks

Hardened and Ground



H	W	L	A	B	E	M-42	T-15	76 PM
3/4	1-3/16	1-1/16	.715	.203	.331	SDB-0417	SDB-0717	SDB-0917



Shaving dovetail blanks are ready to be finished form ground to part specifications. Produce extremely close tolerances on the work piece previously machined.



Order: **586-465-5000**
Fax: **586-465-3030**

23