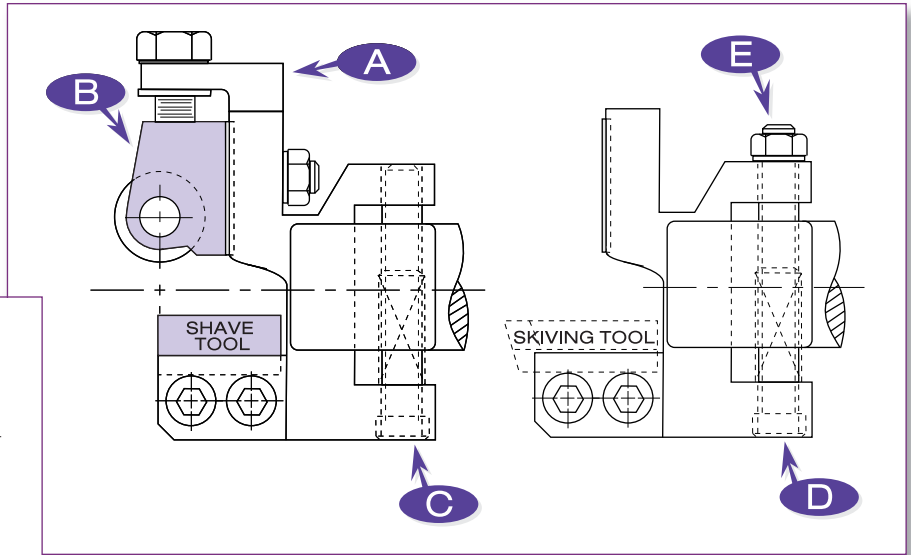
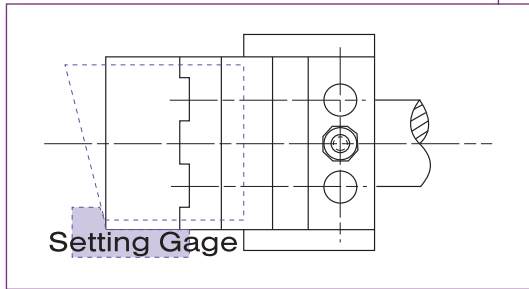


Instructions on how to convert Shaving Tool Holder to Skiving Tool Holder

To convert shaving tool holder to skiving tool holder, follow these easy steps:

- Remove pressure plate "A"
- Remove roller back rest "B"
- Remove socket head cap screw "C"
- Replace "C" with longer screw "D"
- Add lock nut "E"
- Use setting gage to set tool and maintain the same diameter on the work piece as before sharpening.
- Adjust screw "D" to position tool to skive desired dia. of work.
- After adjustment is made, lock in place with nut "E".



Spring Maintenance

fast! easy! efficient!

To reassemble after replacing spring, be sure to replace pilot pins in exact same holes from which they were removed and in the same direction.

NOTE: Bottleneck Spring Only.

When replacing spring be sure that small diameter of spring is at top as shown.

